





CAST IRON - STEELS - HIGH TENSILE MATERIALS

SIDE INSERT 	R	GRADES : K-15 / K-30 / P-25 / P-40	
		RADIUS	
		in.	mm
CMSI-387	*	.031	.75
CMSI-450	X	.062	1.5
CMSI-450	Y	.093	2.5
CMSI-450	Z	.125	3.0
CMSI-465	X	.062	1.5
CMSI-465	Y	.093	2.5
CMSI-465	Z	.125	3
CMSI-620	X	.062	1.5
CMSI-620	Y	.093	2.5
CMSI-620	Z	.125	3

ALUMINUM - TITANIUM

SIDE INSERT 	R	GRADES : K-15 / K-30	
		RADIUS	
		in.	mm
CMSI-387 A	*	.031	.75
CMSI-450 A	X	.062	1.5
CMSI-450 A	Y	.093	2.5
CMSI-450 A	Z	.125	3.0
CMSI-465 A	X	.062	1.5
CMSI-465 A	Y	.093	2.5
CMSI-465 A	Z	.125	3
CMSI-620 A	X	.062	1.5
CMSI-620 A	Y	.093	2.5
CMSI-620 A	Z	.125	3

END INSERT 	R	GRADES : K-15 / K-30 / P-25 / P-40	
		RADIUS	
		in.	mm
CMEI-687 W	X	.062	1.5
CMEI-687 W	Y	.093	2.5
CMEI-687 W	Z	.125	3

END INSERT 	R	GRADES : K-15 / K-30	
		RADIUS	
		in.	mm
CMEI-687 C	X	.062	1.5
CMEI-687 C	Y	.093	2.5
CMEI-687 C	Z	.125	3

ORDERING EXAMPLE

CMSI-620A TI K15 Y

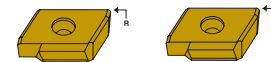
INSERT DESIGNATION COATING GRADE RADIUS


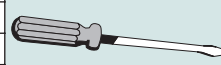

COATING DESIGNATION

TI = TiN
TC = TiCN
TA = TiAlN
SU = TiAlN SUPREME

END INSERTS

CMEI-687C CMEI-687W



	NO.		NO.		NO.
	SCS-30		ST-10		FT-08
	SCS-35		ST-15		FT-10
	SCS-45				FT-15

- Notes:
- When ordering Megamill End Inserts (CMEI-687), please make sure the Side Inserts (CMSI-465 & 620) which are on the end of the cutter are also ordered with the same exact radius.
 - Packaging: Inserts are sold in boxes of 10.
 - Lors d'une commande de Plaquettes d'extrémités (CMEI-687), assurez-vous que les Plaquettes Latérales (CMSI-465 & 620) localisées au bout de l'outil, soient commandées avec le même rayon.
 - Emballage : Les plaquettes sont vendus en paquets de dix.
 - Cuando pide Megamill con radio en las plaquitas de punta (CMEI-687), las plaquitas de punta de lato (CMSI-465 & 620) tiennen que ser perdidas juntas.
 - Embalage: Las plaquitas estan vendidas en paquetes de 10.