

LIST 6200



VHI carb - 4 flute, regular length, ball end mill

VARIABLE SINE WAVE DESIGN

For Titanium and High Tensile Alloys

Higher speeds & metal removal rates, deeper cuts

Improved surface finish

New "Supreme" AITiN coating

MINICUT EDP NUMBER	CUTTING DIA.	SHANK DIA.	LENGTH OF CUT	OVERALL LENGTH
40125	1/8	1/8	3/8	1-1/2
40130	5/32	3/16	7/16	2
40135	3/16	3/16	7/16	2
40140	1/4	1/4	1/2	2-1/2
40145	5/16	5/16	13/16	2-1/2
40150	3/8	3/8	7/8	2-1/2
40155	1/2	1/2	1	3
40160	5/8	5/8	1-1/4	3-1/2
40165	3/4	3/4	1-1/2	4
40170	1	1	1-1/2	4



LIST 6300



VHI carb - 5 flute, regular length, corner radius end mill

VARIABLE SINE WAVE DESIGN

For Titanium and High Tensile Alloys

Higher speeds & metal removal rates, deeper cuts

Improved surface finish

New "Supreme" AITiN coating

Ball Nose Available on Request

MINICUT EDP NUMBER	CORNER RADIUS	CUTTING DIA.	SHANK DIA.	LENGTH OF CUT	OVERALL LENGTH
40175	.015 - .020	1/4	1/4	1/2	2-1/2
40180	.015 - .020	5/16	5/16	13/16	2-1/2
40185	.015 - .020	3/8	3/8	1/2	2-1/2
40190	.015 - .020	3/8	3/8	7/8	2-1/2
40195	.025 - .030	1/2	1/2	5/8	2-1/2
40200	.025 - .030	1/2	1/2	1	3
40205	.025 - .030	9/16	9/16	1-1/8	3-1/2
40210	.035 - .040	5/8	5/8	3/4	3
40215	.035 - .040	5/8	5/8	1-1/4	3-1/2
40220	.035 - .040	3/4	3/4	7/8	3-1/2
40225	.035 - .040	3/4	3/4	1-1/2	4
40230	.035 - .040	1	1	1-1/2	4

